

Information sheet to torques of cover screws

maximum torque



 aluNORM	AS060 to AS104	3,0Nm	 conFORM	AD080 to AD104	3,0Nm
	AS120 to AS 324	4,0Nm		ASD20 to AD 324	4,0Nm
	AF080 to AF104	3,0Nm		AH100 to AH104	3,0Nm
	AF120 to AF324	4,0Nm		AH120 to AH244	4,0Nm
 aluCASE	AC052 to AC074	2,5Nm	 aluDISC	EK/F081 to EK/F083	3,5Nm
	AC090 to AC302	3,0Nm		EK/F121 to EK/F162	3,5Nm
 aluKOM	AK060 to AK084	2,5Nm		EKT/F082 to EKT/F083	2,5Nm
	AK120 to AK312	3,5Nm	 aluPLUS	AR080	2,5Nm
 aluDOOR	AP082 to AP102	2,5Nm		AR100 to AR160	3,5Nm
	AP120 to AP162	3,0Nm	 aluFACE	ACL092 to ACL132	3,0Nm
 aluTWIN	ADO090 to ADO172	3,0Nm		KE160 to KE242	4,0Nm
	ADF090 to ADF172	3,0Nm		KVF120 to KVF324	4,0Nm
				KVE120 to KVE324	4,0Nm
				KTE160 to KTE162	4,0/3,5Nm
 polyKOM	ATF100 to AT100	3,0Nm	 polyDOOR	PT080 to PT104	2,0Nm
	AT160 to AT162	4,0/3,5Nm		PT120 to PT400	2,5Nm
 technoCASE	PK081 to PK084	2,0Nm	 starCASE	PD120 to PD202	2,5Nm
	PK121 to PK411	2,5Nm		PD120 FE to PD202 FE	2,5Nm
 technoBOX	TA080 to TA162	1,0Nm	 technoPLUS	SC090 to SC172	1,0Nm
	TAF080 to TAF242	1,0Nm			
	TAH162 to TAH242	1,0Nm			
 technoDISC	TBA060 to TBA162	1,0Nm	 mobilCASE	TP090 to TP172	1,0Nm
 handCASE	TD080 to TD160	1,0Nm	 profiCASE	Set DF/DK/PG 80 to 130 P1/P2	1,0Nm
	HCF080 to HC100	2,5Nm		PCV 7 und 10	3,0Nm
				PCD 7 und 10	3,0Nm